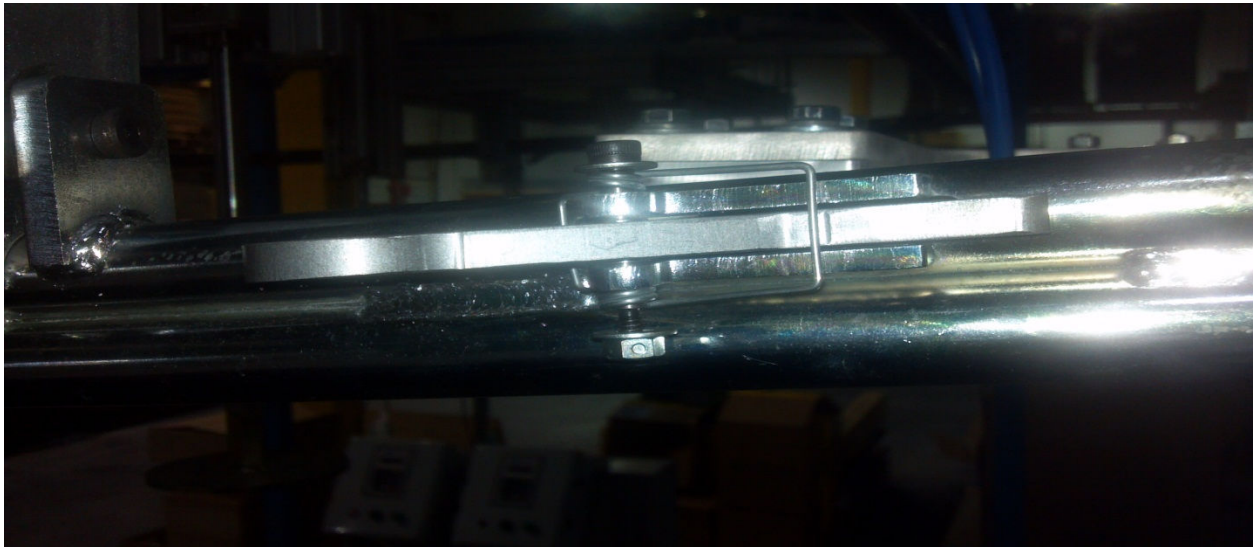


Sling Cord and Lever Replacement

Note: it is important that all slings be tied the same so sling length and bullet placement are constant! This will ensure slings will not get stuck in storage or at the tunnel drop and more importantly will all close at the sling closer.

- 1.) Remove existing sling cord, shoulder bolt, lever, and spring. (Save bullets, to be reused in future replacement sling cord assemblies.)
- 2.) Reinstall new shoulder bolt, lever, and spring as shown (Picture #1).
- 3.) Tighten center lock nut so that it squeezes the open side of the spring but does not impede its movement. (Picture #2)

Picture #1

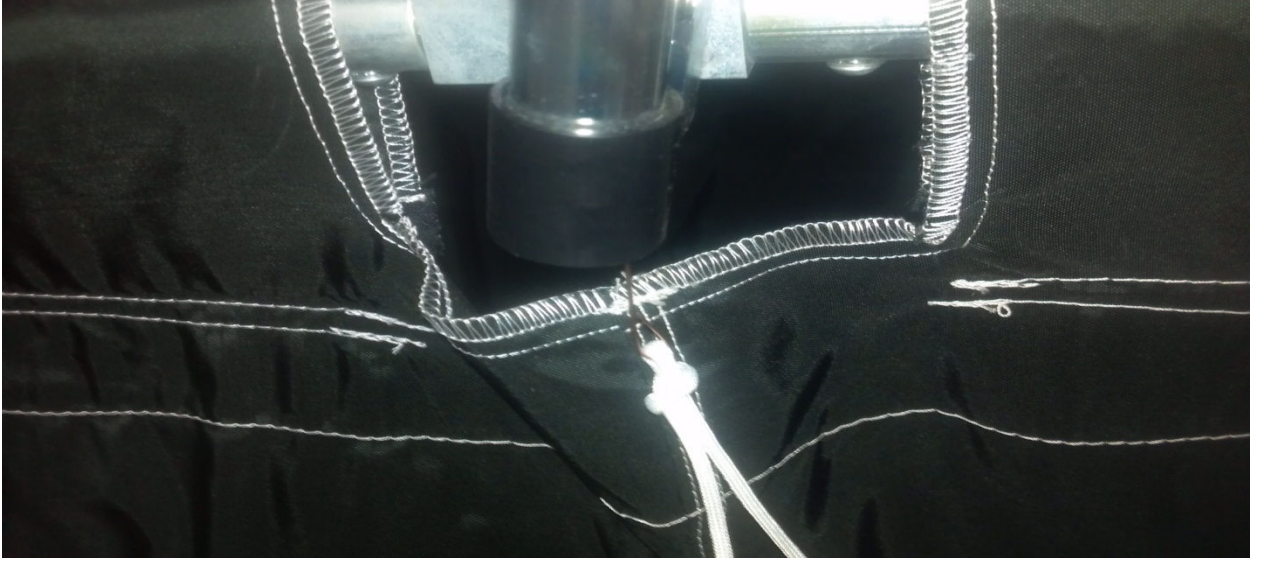


Picture #2



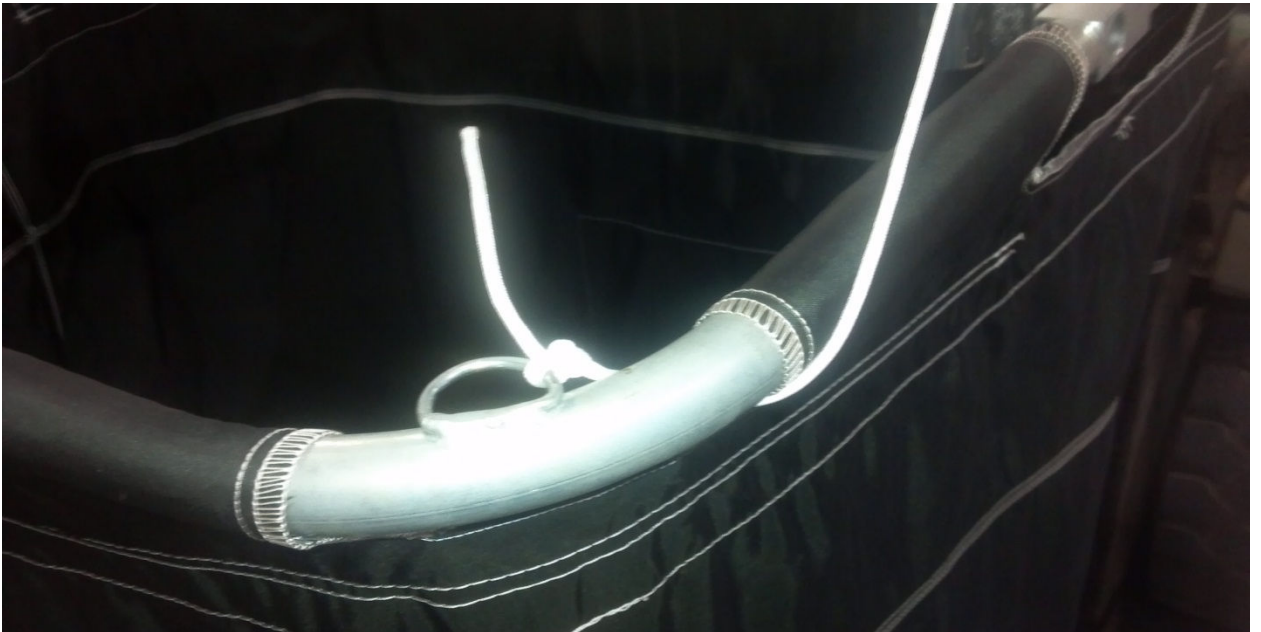
- 4.) Restring new sling cord (8'-0") end, through sling yoke by using a length of stiff wire to pull it through (Picture #3).

Picture #3



- 5.) Tie 8'-0" end of sling cord around the outside the sling ring to the D-ring by using a bowline knot. A 3" length of cord should remain to insure consistent bullet placement. (Picture #4 & #5)

Picture #4

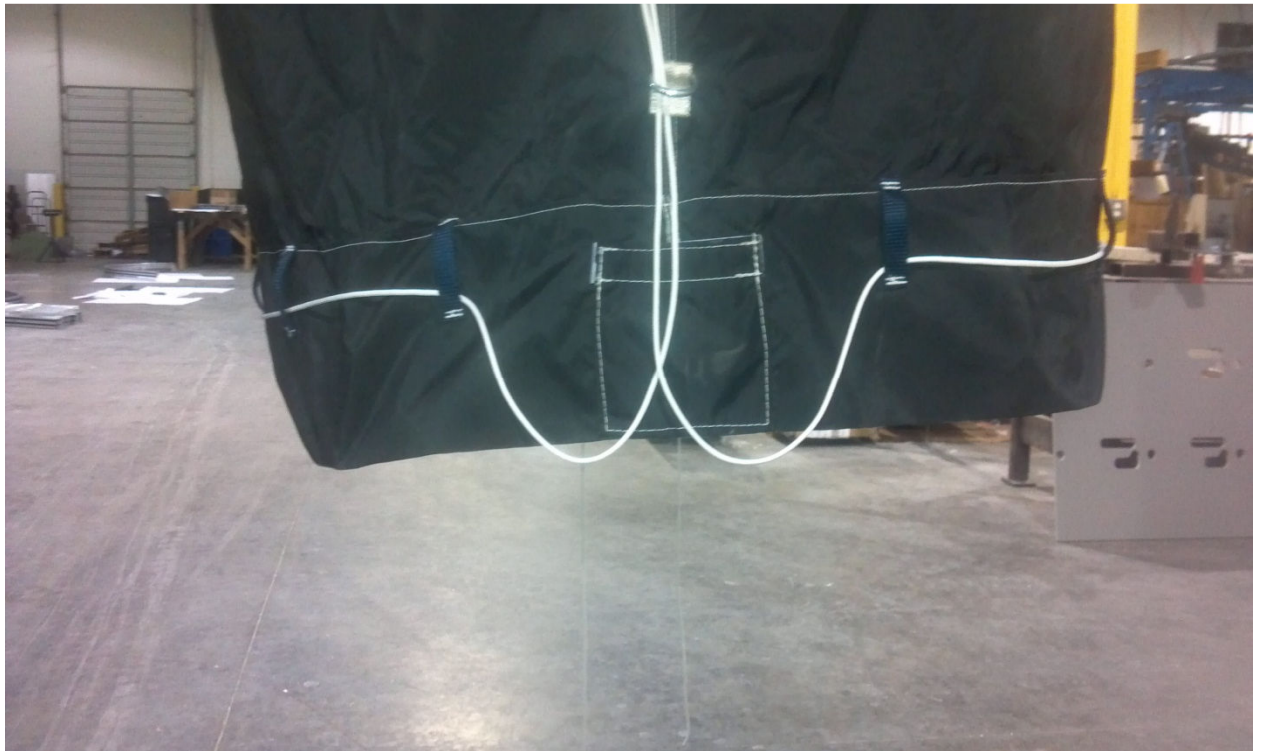


Picture #5



- 6.) Take the double cord end of the sing cord and string it through the D-ring near the bottom of the sling. Then separate the two cords and string them around the sling through the sling loops to opposite side of sling. To ensure consistent placement, with sling fully open, droop sling cord 1 to 2 inches below bottom of the sling. (Picture #6) Next, tie a square knot on the opposite side of the sling and then a simple knot to finish. Trim excess cord, leaving 6 inches on both ends. (Picture #7)

Picture #6



Picture #7

